

# Season COMPONENTS

## PLASTIC INJECTION MOLDING MACHINE LIST

As at February 2007

PLANT	MACHINE	CLAMPING FORCE	SHOT WEIGHT	MOLD THICKNESS	TIE BAR DISTANCE
S	Welltec TTI-85FH	85 Tons	3 oz	150-360 mm	360 x 360 mm
S	Haitian HTF 90-W2	90 Tons	3 oz	150-380 mm	360 x 360 mm
S	Nissei FN2000-18A	110 Tons	4 oz	200-720 mm	420 x 420 mm
S	Welltec TTI-110 Rx	110 Tons	6.6 oz	150-410 mm	360 x 360 mm
S	Welltec TTI-110 Rx	110 Tons	6.6 oz	150-410 mm	360 x 360 mm
S	Welltec TTI-120	120 Tons	8 oz	130-370 mm	380 x 380 mm
S	Nissie FN3000-25A	140 Tons	8 oz	250-850 mm	480 x 480 mm
S	Welltec TTI-150 Rx	150 Tons	9.6 oz	150-410 mm	410 x 410 mm
S	Welltec TTI-160	160 Tons	11.4 oz	155-465 mm	410 x 410 mm
S	Nigata CN-160	160 Tons	16 oz	220-450 mm	500 x 500 mm
S	Lite-180	180 Tons	18 oz	220-450 mm	480 x 480 mm
S	Welltec TTI-210F	210 Tons	15.9 oz	195-575 mm	460 x 460 mm
S	Welltec TTI-250F	250 Tons	17 oz	200-600 mm	520 x 520 mm
S	Welltec TTI-250F	250 Tons	17 oz	200-600 mm	520 x 520 mm
S	Welltec TTI-250F	250 Tons	17 oz	200-600 mm	520 x 520 mm
S	Welltec TTI-300F	300 Tons	27.2 oz	220-630 mm	591 x 591 mm
S	Welltec TTI-350F	350 Tons	29.3 oz	245-715 mm	660 x 660 mm
S	Haitian HTF-380-W2	380 Tons	40 oz	280 - 730 mm	730 x 730 mm
S	Welltec TTI-420F	420 Tons	45.6 oz	265 -795 mm	740 x 740 mm
S	Haitian HTF-530-W2	530 Tons	80 oz	350 - 830 mm	840 x 830 mm
S	Welltec TTI-550F	550 Tons	75.7 oz	300-820 mm	850 x 850 mm
S	Welltec TTI-800F	800 Tons	186.6 oz	450-1050 mm	1000 x 1000 mm
<b>S Clean Room</b>	BOY-55M	55Tons	3 oz	250-400 mm	335 x 360mm
<b>S Clean Room</b>	IS130GN	130Tons	7 oz	220-630 mm	460 x 510mm
<b>S Clean Room</b>	IS130GN	130Tons	7 oz	220-630 mm	460 x 510mm
<b>S Clean Room</b>	IS130GN	130Tons	7 oz	220-630 mm	460 x 510mm
S	Arico TJ-300 <sup>2</sup> S Double Platen	50 Tons	3 oz	210-150 mm	420 x 250 mm
F	Welltec TTI-120F	140 Tons	7 oz	150 -360 mm	380 x 380 mm
F	Welltec TTI-120F	140 Tons	7 oz	150 -360 mm	380 x 380 mm
F	Welltec TTI-530/140	140 Tons	7 oz	150 -360 mm	380 x 380 mm
F	Welltec TTI-530/140	140 Tons	7 oz	150 -360 mm	380 x 380 mm
F	Welltec TTI-160F	160 Tons	10 oz	200 -470 mm	410 x 410 mm
F	Welltec TTI-710/180	180 Tons	10 oz	150 - 400 mm	410 x 410 mm
F	Welltec TTI-710/180	180 Tons	10 oz	150 - 400 mm	410 x 410 mm
F	Po Yuen PYI-180PC	180 Tons	10 oz	200 - 450 mm	320 x 420 mm
F	Welltec TTI-960/210	210 Tons	14 oz	200 - 450 mm	450 x 450 mm
F	Welltec TTI-960/210	210 Tons	14 oz	200 - 450 mm	450 x 450 mm
F	Welltec TTI-960/210	210 Tons	14 oz	200 - 450 mm	435 x 435 mm
F	Welltec TTI-960/210	210 Tons	14 oz	200 - 450 mm	435 x 435 mm
F	Welltec TTI-250F	250 Tons	17 oz	200 - 600 mm	520 x 520 mm
F	Welltec TTI-250F	250 Tons	17 oz	200 - 600 mm	520 x 520 mm
F	Welltec TTI-250F	250 Tons	17 oz	200 - 450 mm	460 x 460 mm
F	Po Yuen PYI-250PC	260 Tons	24 oz	300 - 600 mm	510 x 590 mm
F	Welltec TTI-2288/350	350 Tons	35 oz	250 - 600 mm	625 x 625 mm

S- location in Dong Keng Factory

F- location in An Tin Factor

# *Season* COMPONENTS

## Secondary Processing Equipment List

As at February 2007

Spraying Production Line	12	sets
Oven for Spraying	3	sets
Silk-screening production line with oven	1	set
TP-100 Auto Single Color Pad Printer	1	set
TP-100P Auto Single Color Pad Printer	1	set
“Linx” 4800 Ink Jet Printer with Convention Belt	1	set
“Sanjin” H-195 Air Press Hot Stamping Machine	1	set
Hot Plate Welding Machine	1	set
“Linx” Laser Printer 4800 with Convention Belt for Plastic Inprints	1	set
“Xinda” PS-20 1200W Heat Welding Machine	1	set
“Branson” 2000 IW+ Integrated Ultrasonic Plastic Welders	1	set